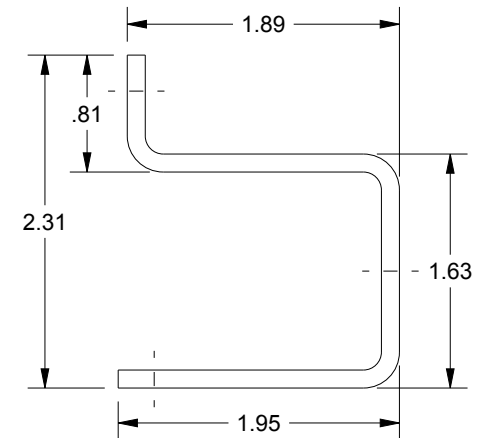
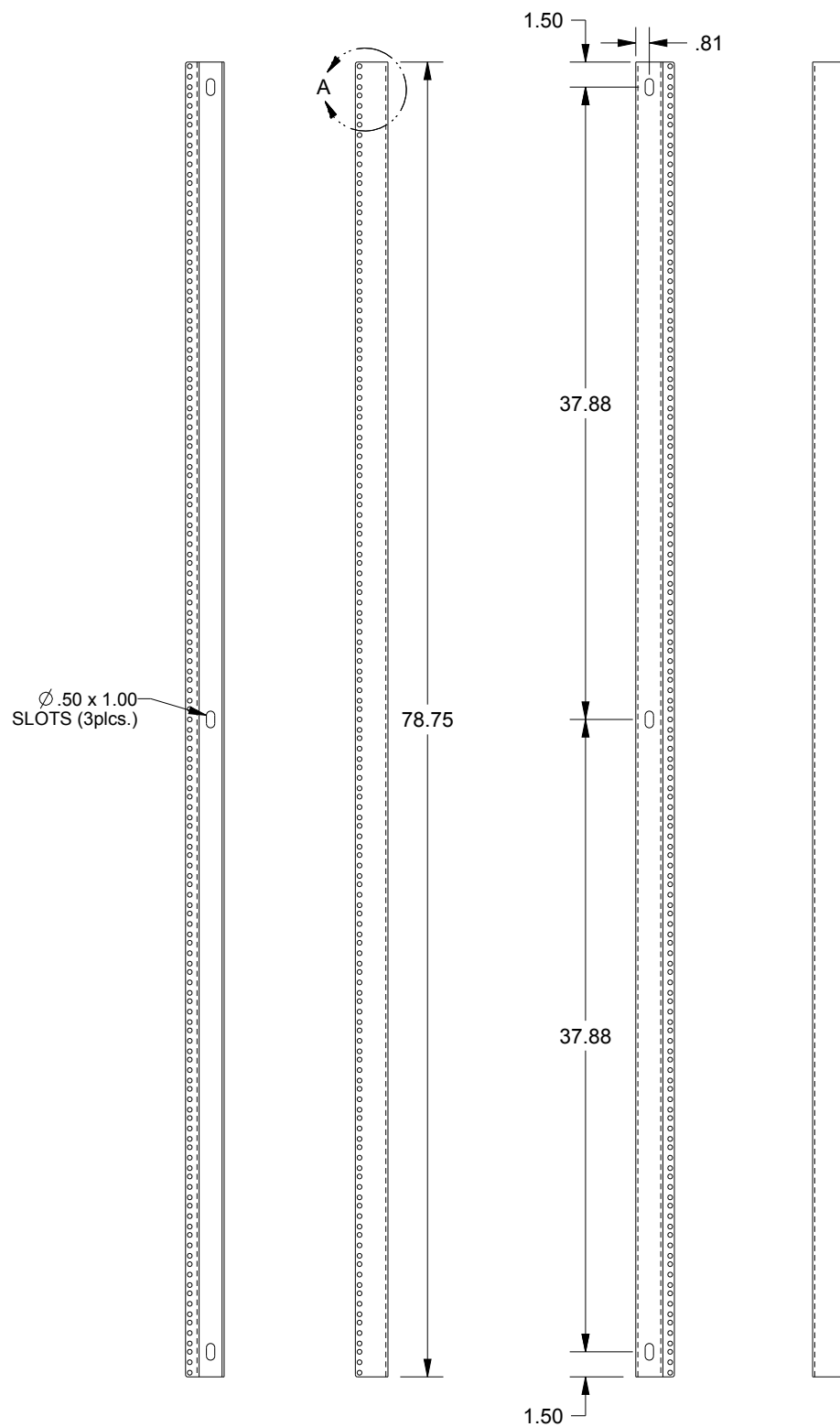


SAGINAW CONTROL & ENGINEERING  
SCE-90RA19TH



BEND DETAIL  
NOT TO SCALE

